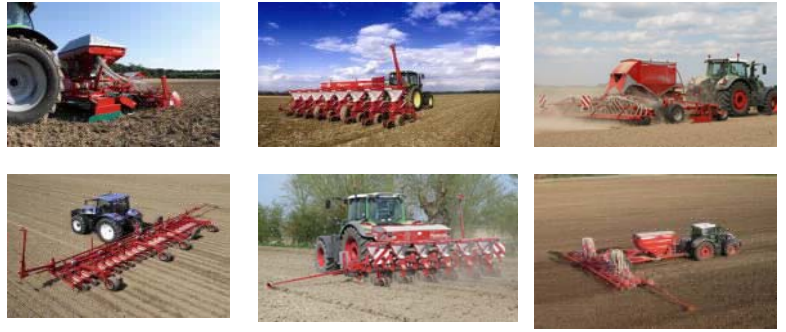


Data on KUBOTA Group Overseas Production Sites 2017
Kverneland Group Soest GmbH

1.Outline

Address	Coesterweg 42 59494 Soest
Number of employees	300
Site area	70,000m ²
Establishment day	1948
ISO14001 certification date	-

2.Products



3.Environmental policy

- All environmental requirements for products, services and activities have to be met. This includes legal basics, standards and voluntary engagements.
- To insert sustainable processes, minimize waste and avoid pollution, save energy and reduce CO₂ balance, minimize safety- and health-risks, use responsible waste disposal methods.

4.Environmental performance data (Jan. 2016 to Dec. 2016)

Used amount of energy	Crude oil equivalent KL	1,277
Used amount of water	thousand m ³	3

CO₂ emission*	tons CO ₂ e	2,458
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*CO₂ emissions from energy sources.

Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	-	-	-	-
NOx	-	-	-	-
Particulate	-	-	-	-

Amount of discharge water	thousand m ³	1.5	
Amount of pollutant in discharge water	COD	kg	-
	Nitrogen	kg	-
	Phosphorus	kg	-

Water pollutant measurement results				
		unit	Control value	Maximum measured
Public water areas	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	pH	-	Discharge to sewerage line	
	BOD	mg/L		
	COD	mg/L		
	SS	mg/L		

Waste discharge	tons	417
Recycling ratio	%	90.9%

VOC emission	tons	2
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